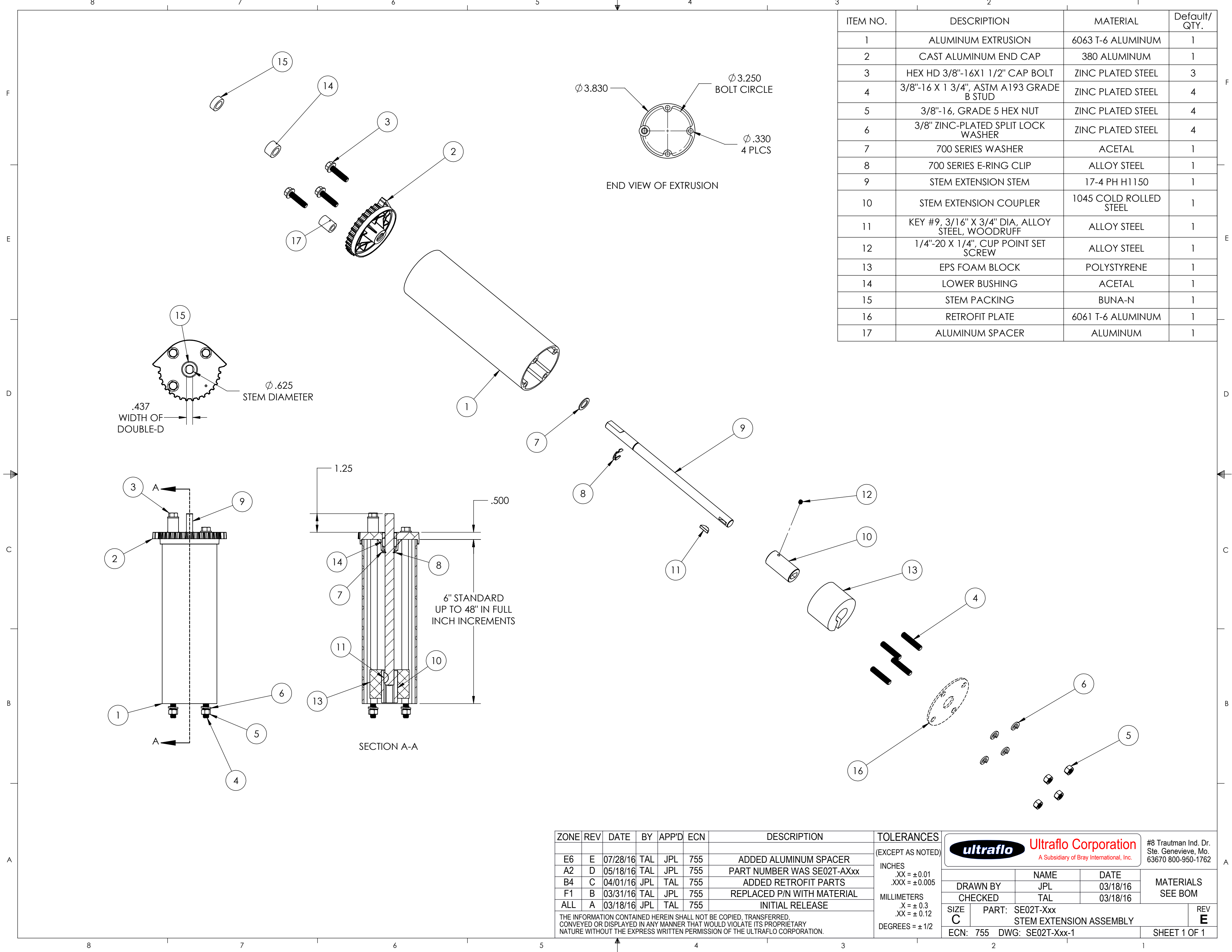




ITEM NO.	DESCRIPTION	MATERIAL	Default/ QTY.
1	ALUMINUM EXTRUSION	6063 T-6 ALUMINUM	1
2	CAST ALUMINUM END CAP	380 ALUMINUM	1
3	HEX HD 3/8"-16X1 1/2" CAP BOLT	ZINC PLATED STEEL	3
4	3/8"-16 X 1 3/4", ASTM A193 GRADE B STUD	ZINC PLATED STEEL	4
5	3/8"-16, GRADE 5 HEX NUT	ZINC PLATED STEEL	4
6	3/8" ZINC-PLATED SPLIT LOCK WASHER	ZINC PLATED STEEL	4
7	700 SERIES WASHER	ACETAL	1
8	700 SERIES E-RING CLIP	ALLOY STEEL	1
9	STEM EXTENSION STEM	17-4 PH H1150	1
10	STEM EXTENSION COUPLER	1045 COLD ROLLED STEEL	1
11	KEY #9, 3/16" X 3/4" DIA, ALLOY STEEL, WOODRUFF	ALLOY STEEL	1
12	1/4"-20 X 1/4", CUP POINT SET SCREW	ALLOY STEEL	1
13	EPS FOAM BLOCK	POLYSTYRENE	1
14	LOWER BUSHING	ACETAL	1
15	STEM PACKING	BUNA-N	1
16	RETROFIT PLATE	6061 T-6 ALUMINUM	1
17	ALUMINUM SPACER	ALUMINUM	1

ZONE	REV	DATE	BY	APP'D	ECN	DESCRIPTION	TOLERANCES	 Ultraflo Corporation A Subsidiary of Bray International, Inc. #8 Trautman Ind. Dr. Ste. Genevieve, Mo. 63670 800-950-1762				
E6	E	07/28/16	TAL	JPL	755	ADDED ALUMINUM SPACER	(EXCEPT AS NOTED) INCHES .XX = ± 0.01 .XXX = ± 0.005 MILLIMETERS .X = ± 0.3 .XX = ± 0.12 DEGREES = ± 1/2			NAME	DATE	MATERIALS SEE BOM
A2	D	05/18/16	TAL	JPL	755	PART NUMBER WAS SE02T-AXxx		DRAWN BY		JPL	03/18/16	
B4	C	04/01/16	JPL	TAL	755	ADDED RETROFIT PARTS		CHECKED		TAL	03/18/16	
F1	B	03/31/16	TAL	JPL	755	REPLACED P/N WITH MATERIAL		SIZE		PART: SE02T-Xxx		REV E
ALL	A	03/18/16	JPL	TAL	755	INITIAL RELEASE		C		STEM EXTENSION ASSEMBLY		
THE INFORMATION CONTAINED HEREIN SHALL NOT BE COPIED, TRANSFERRED, CONVEYED OR DISPLAYED IN ANY MANNER THAT WOULD VIOLATE ITS PROPRIETARY NATURE WITHOUT THE EXPRESS WRITTEN PERMISSION OF THE ULTRAFLO CORPORATION.							ECN: 755		DWG: SE02T-Xxx-1		SHEET 1 OF 1	